[CONTRIBUTION FROM THE CHEMICAL LABORATORY OF THE UNIVERSITY OF MARYLAND]

Ketene in the Friedel–Crafts Reaction. I. Direct Acetylation of Aromatic Hydrocarbons with Ketene¹

By Jonathan W. Williams² and James M. Osborn³

The use of ketene in the Friedel-Crafts reaction has been the subject of several studies.⁴ In each case reported the yield of methyl aryl ketone has been low. In particular, the yield of acetophenone from benzene and ketene has been reported as 20%, or less.

Results of the present investigation show that the yield of acetophenone from ketene and benzene may be increased above previously reported values by the following considerations: (1) use of a considerable excess of ketene; (2) use of ketene which contains minimum amounts of ethylene and carbon monoxide; (3) operation at 0° ; (4) addition of aluminum chloride in small portions with rapid stirring; (5) use of at least 1.5 moles of aluminum chloride per mole of hydrocarbon; (6) use of an inert diluent, as carbon disulfide.

The reaction of ketene and naphthalene can be run so that methyl α -naphthyl ketone may be obtained to the practical exclusion of the β -isomer. The use of ketene in the Friedel-Crafts reaction has been extended to the reactions with tetralin and diphenyl.

Experimental Part

Ketene was generated by the pyrolysis of acetone, using a modification⁵ of Ott's ketene lamp^{4c,6} with an output of 0.45 mole per hour.

Acetophenone.-Ketene was passed into a well-stirred mixture of 100 ml. (1.1 moles) of benzene and 300 ml. of carbon disulfide maintained at 0°. At fifteen-minute intervals approximately 10-g. portions of aluminum chloride were added until 200 g. (1.5 moles) had been used (five hours). Ketene addition and stirring were continued for a total of ten hours (4.5 moles of ketene). The addition complex was decomposed by pouring onto 1 kg. of cracked ice and 30 ml. of concd. hydrochloric acid. After removal of carbon disulfide and benzene from the organic layer, the following fractions were obtained at 22 mm.: (a) 75-105°, 60.1 g.; (b) 105-220°, 30.5 g.: (c) viscous residue, 15 ml. Fraction (a) contained the acetophenone. It was washed with equal volumes of 5% sodium hydroxide solution and water, dried over sodium sulfate, and redistilled. These fractions were obtained at 12 mm.: (a) 75-83°, 1.3 g.; (b) 83-84°, 44.1 g.; (c) residue, 5 ml. Fraction (b) was pure acetophenone; yield, 32.7%.

Methyl α -Naphthyl Ketone.—The procedure was similar to the preparation of acetophenone, using one mole (128 g.) of naphthalene in 600 ml. of carbon disulfide. These fractions were obtained at 7 mm.: (a) 85-90°, 3.0 g.; (b) 145-151°, 70.0 g.; (c) 151-170°, 7.4 g.; (d) viscous residue, 75 ml. Fraction (a) was unchanged naphthalene (2.4%). Fraction (b) was washed with alkali, then with water, dried over sodium sulfate and distilled. A fraction boiling at 150-151° (7 mm.) weighed 59.1 g. This represented a 34.8% yield of methyl α -naphthyl ketone.

The ketone was shown to be the α -isomer by oxidation to α -naphthoic acid⁷ and by conversion to the picrate.^{4a,8} Fractional crystallization of the picrate showed that the ketone was largely the α -isomer, but that a small amount of the β -isomer was present. For the ketone n^{27} D is 1.6265.

Methyl α -Naphthyl Ketone 2,4-Dinitrophenylhydrazone.-Prepared by the standard procedure and recrystallized from benzene, this substance melted at 259°. Anal. Calcd. for C₁₈H₁₄O₄N₄: C, 61.71; H, 4.03. Found:⁹ C, 61.92, 61.84; H, 4.15, 4.04.

Methyl β -Tetrahydronaphthyl Ketone.—The procedure was similar to that for acetophenone, using one mole (136 ml.) of tetralin in 600 ml. of carbon disulfide. These fractions were obtained at 14 mm.: (a) 85-100°, 25.9 g.; (b) 100-152°, 2.4 g.; (c) 152-172°, 59.5 g.; (d) amorphous residue, 60 ml. Fraction (a) represented 19.6% recovered tetralin. Fraction (c) was redistilled at 14 mm.: (a) 152-159°, 1.7 g.; (b) 159-160°, 42.0 g.: (c) 160-168°, 8.8 g.; (d) viscous residue, 5 ml. Fraction (b) represented a 24.1% yield of methyl β -tetrahydronaphthyl ketone. The ketone was characterized by the preparation of the oxime,¹⁰ m. p. 107°, and tetrahydronaphthalene-β-carboxylic acid, ¹⁰ m. p. 150°, obtained by the action of bleaching powder¹¹ on the ketone. For the ketone n^{27} D is 1.5597.

Methyl *β*-Tetrahydronaphthyl Ketone 2,4-Dinitrophenylhydrazone.--Recrystallized from benzene, the m. p. was 236°. Anal. Calcd. for C18H18O4N4: N, 15.82. Found:¹² N, 15.97, 16.02.

p-Phenylacetophenone.-Ketene was passed into a solution of one mole (154 g.) of diphenyl in 600 ml. of carbon disulfide at 30° with good stirring for twenty hours (9.0 moles ketene). Two moles (267 g.) of aluminum chloride was added over a ten-hour period. Distillation of the hydrolysis products gave 101.5 g. of material boiling at 140-237° (35 mm.), and which solidified on cooling.

- (10) Scharwin, Ber., 35, 2511 (1902).
 (11) Hurd and Thomas. THIS JOURNAL, 55, 1646 (1933).
- (12) Analysis by L. A. Smith,

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⁽³⁾ Taken from the M. S. Thesis of James M. Osborn.

^{(4) (}a) Hurd, THIS JOURNAL. 47, 2777 (1925); (b) Ploeg, Rec. trav. chim., 45, 342 (1926); (c) Packendorff, Zelinsky and Leder-Packendorff, Ber., 66, 1069 (1933); (d) Spring and Vickerstaff, J. Chem. Soc., 1873 (1935).

⁽⁵⁾ Hurd and Williams, THIS JOURNAL, 58, 965 (1936).

⁽⁶⁾ Ott, Schröter and Packendorff, J. prakt. Chem., 130, 177 (1931).

⁽⁷⁾ Kailan, Monatsh., 28, 1069 (1907).

⁽⁸⁾ Stobbe, Ann., 380, 95 (1911).

⁽⁹⁾ Analysis by E. O. Haenni.

It was air-dried and redistilled at 20 mm.: (a) $120-150^{\circ}$, 19.4 g.; (b) $150-195^{\circ}$, 11.9 g.; (c) $195-215^{\circ}$, 51.3 g. Fraction (a) contained 10.7 g. of diphenyl, a 7.0% recovery. Fractions (b) and (c) were recrystallized several times from 95% alcohol and yielded 45.9 g. of *p*-phenylacetophenone, m. p. 121°. This represented a 23.4% yield.

Summary

Factors influencing the yield of acetophenone

from benzene and ketene have been studied. Conditions have been determined for the preparation of methyl α -naphthyl ketone to the practical exclusion of the β -isomer. The preparations of methyl β -tetrahydronaphthyl ketone and pphenylacetophenone, using ketene, are reported.

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[CONTRIBUTION FROM THE ORGANIC CHEMISTRY LABORATORIES OF THE UNIVERSITY OF FLORIDA]

alpha,omega-Amino Alcohols. I. N-Phenyl-N'-(ω -hydroxyalkyl)-piperazines from α,ω -Chlorohydrins. Derivatives of Piperazine. XVII

BY GEORGE W. ANDERSON¹ AND C. B. POLLARD

Pyman and Levene² have synthesized α,ω amino alcohols by the reaction of secondary amines with α,ω -chlorohydrins. We have now employed this reaction for the synthesis of a series of N-phenyl-N'-(ω -hydroxyalkyl)-piperazines.

The general procedure followed was to heat 0.2

obtained in a quantitative crude yield. That of N-phenyl-N'-(4-hydroxybutyl)-piperazine was reduced because of the formation of tetramethylene oxide. Neutral equivalents of the amino alcohols and their phenylurethans and analytical data are recorded in Table I.

TABLE I

N-PHENYL-N'-(ω-HYDROXYALKYL)-PIPERAZINES OF THE GENERAL FORMULA C6H6NC4H6N(CH2)nOH AND THEIR PHENYL-URETHANS

	Neutral equivalent				Phenylurethans		
	(methyl orange)	M. p.,	Anal.	% N	M. p.	Anal.	,%_N
11	Calcd. Found	"C. (corr.)	Caled.	Found	°C. (corr.)	Calcd.	Found
4	234.3 236.0	59.060.0	11.96	11.81	91.0 - 92.0	11.98	11.64
5	248.4 248.3	74.0 - 75.0	11.28	11.13	100.0 - 101.5	11.44	11.24
6	262.4 262.7	65.5-67.0	10.68	10,52	91.5-93.0	11.01	10.91
7	276.4 274.9	75.5 - 76.5	10.14	10.06	96.5-97.5	10.63	10.46
8	290.4 292.1	57.0 - 58.5	9.65	9.43	99.5 - 100.5	10.26	10.09
9	304.5 303.1	80.0-80.5	9.20	9.14	94.0 - 95.0	9.92	9.78
10	318.5 317.1	67.0 68 .0	8.80	8.74	95.0-96.0	9.60	9.45

mole of the chlorohydrin with 0.4 mole of Nphenylpiperazine for five hours on a water-bath. The white solid product was heated with 40 cc. of 5 M potassium carbonate, the resulting orange colored oily layer was separated and after it had cooled and solidified, was washed with water and recrystallized from 250 cc. of 60% ethyl alcohol. The white crystals were dried to constant weight in a vacuum over fused potassium hydroxide. Two recrystallizations from ligroin (70–100°) gave a material of constant melting point. The urethans were prepared in hot ligroin solution and were recrystallized from this solvent.

With one exception, the amino alcohols were

N - Phenyl - N' - (8 - hydroxyoctyl) - piperazine readily absorbs water from air to form a monohydrate. The other amino alcohols absorb water less rapidly.

The α,ω -chlorohydrins of four and five carbon atoms were obtained in 35% yield by the method of Kirner and Richter.³ The higher members were prepared in approximately 65% yield by continuous extraction of the reaction mixtures of the corresponding glycols and hydrochloric acid.⁴

Final purification was effected by fractionation at 10 mm. The boiling points of the α,ω -chlorohydrins showed a regular increase with increasing number of carbon atoms.

Phenyl- or α -naphthylurethans were prepared from the chlorohydrins. New urethans prepared were the α -naphthylurethans of hexamethylene-

⁽¹⁾ This paper is abstracted from a portion of a dissertation submitted by George W. Anderson to the Graduate Council of the University of Florida in partial fulfilment of the requirements for the degree of Doctor of Philosophy, May, 1939.

⁽²⁾ Pyman and Levene, British Patent 402,159, Nov. 30, 1933, to Boot's Pure Drug Co.

⁽³⁾ Kirner and Richter. THIS JOURNAL, 51, 2503 (1929).

⁽⁴⁾ Bennett and Moses, J. Chem. Soc., 1697 (1931).